

- 4. ADAPTOR TO MEET OR EXCEED ALL SPECIFICATIONS PER MIL-39012
- 3. FINISH:

**BODY AND COUPLING NUT:** 

GOLD PER MIL-G-45204: TYPE II, CLASS 1, OVER NICKEL (ELECTRONESS) PER MIL-C-26074, CLASS 1

CONTACT: GOLD PER MIL-G-45204: TYPE II,

CLASS 2, OVER COPPER PER MIL-C-14550, CLASS 4

RECOMMENDED FINISH: PART MAY BE PURCHASED WITH

PASSIVATED STAINLESS STEEL PER QQ-P-35

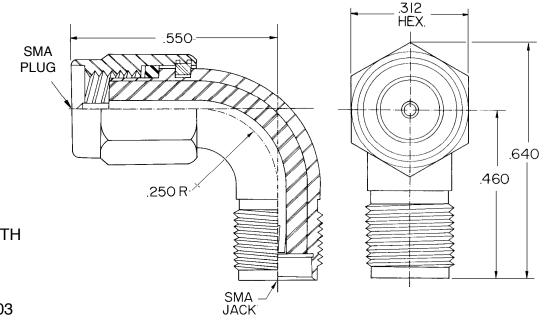
2. MATERIAL:

BODY: STAINLESS STL PER MIL-T-8504 TYPE 303 COUPLING NUT STAINLESS STL PER QQ-S-764 TYPE 303

CONTACT: BERYL. COPPER PER QQ-C-530 INSULATOR: TEFLON PER MIL-P-19468A

1. MATING DIMS IN ACCORDANCE WITH MIL-STD-348

NOTES:



## NOTICE

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WEIGHT SCALE

N/A NONE

## TOLERANCES AND NOTES EXCEPT AS NOTED DIMENSIONS ARE IN INCHES

LINEAR XX ± .015 ANGULAR ± 1/2 ° FRACTION ± 1/32 XXX + .005

- 1. MACHINE FINISH 63 RMS
- 2 . BREAK ALL SHARP EDGES .002
- 3. ALL MACHINED FILLLETS
  4. ALL MACHINED SURFACESS SQUARE TO
- RESPETIVE AXIS WITHIN .003 PER INCH. 5. MACHINED DIAMETERS TO BE .
- CONCENTRIC WITHIN .002 .003 T.I.R.
  6. DIMENSIONS TO BE MET BEFORE PLATING.
- 7. CHAMPER ALL THDS .45 DEGREES 8. THREADS PER H-2B
- REMOVE FRAYED EDGES ON TEFLON.
   REMOVE ALL BURRS.

		MATERIAL	SIZE	SPECIFICATION		PROCUREMENT	
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					CHK.		
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