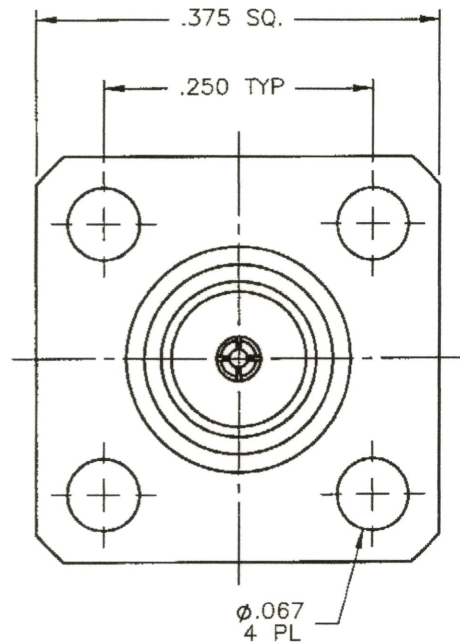
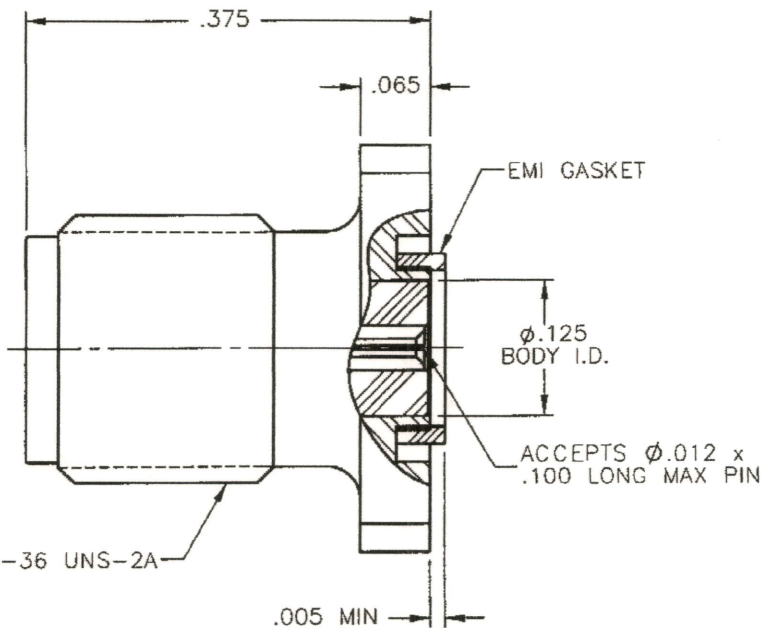


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	05/18/10	D.N.





NOTES:

MATERIALS:

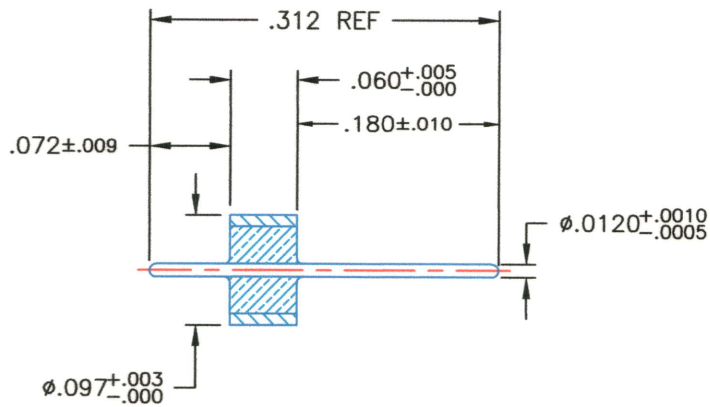
1. BODY = STAINLESS STEEL PER ASTM A582, ALLOY 303, CONDITION "A".
2. INSULATOR = VIRGIN WHITE TEFLON PER ASTM D1710, GRADE 1, TYPE I, CLASS "B".
3. CONTACT = BERYLLIUM COPPER PER ASTM B196, ALLOY C17300, TEMPER TD04.
4. GASKET = CONDUCTIVE SILVER/SILICONE ELASTOMERS 70 DUROMETER.

FINISHES:

1. BODY = PASSIVATE PER QQ-P-35, TYPE VI.
2. CONTACT = GOLD PLATE PER MIL-G-45204, TYPE II, CLASS 1, GRADE C, OVER .00010 TO .00020 STRESS FREE SULFAMATE NICKEL PER QQ-N-290.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON	DWN: D.N.	DATE: 05/18/10	 Property of Radiall This document cannot be reproduced or communicated to a third party without prior written permission of RADIALL.
	CHKD: A.D.M.	DATE: 05/18/10	
DECIMAL	ANGLE	APVD: J.M.	DATE: 05/18/10
REFERENCE:		MATERIALS & FINISHES: SEE NOTES	
ORIGINATED: D.N. DATE: 05/18/10		SIZE: A FSCM NO.: 19505 SCALE: 6:1	DWG NO.: 9279-9513-000 THIRD ANGLE PROJECTION 
		REV: A	SHEET 1 OF 2

9279-9513-000



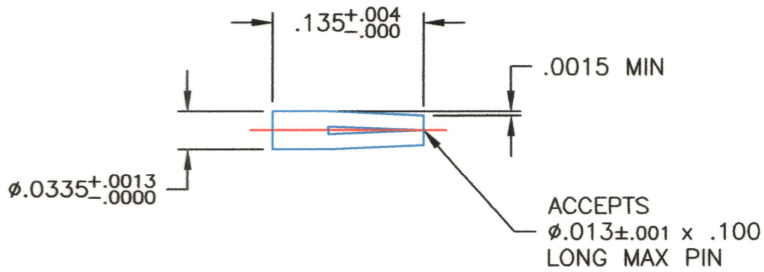
NOTES:

1. MATERIALS:

OUTER RING AND PIN = KOVAR
GLASS BEAD = CORNING 7052

2. FINISH:

OUTER RING AND PIN = GOLD PLATE PER MIL-45204, TYPE II, GRADE C, CLASS I,
OVER NICKEL PER MIL-C-26074, CLASS I, OVER COPPER PER MIL-C-14550.





MATERIAL: BERYLLIUM COPPER PER ASTM B196, ALLOY C17300, TEMPER TD04.

FINISH: GOLD PLATE PER MIL-G-45204, TYPE II, CLASS 1, GRADE C, OVER
.00010 TO .00020 STRESS FREE SULFAMATE NICKEL PER QQ-N-290.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON	
DECIMAL	ANGLE

REFERENCE:

			
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SIZE A	FSCM NO. 19505	DWG NO. 9279-9513-000	REV A
SCALE 6:1	THIRD ANGLE PROJECTION 		SHEET 2 OF 2

9279-9513-000