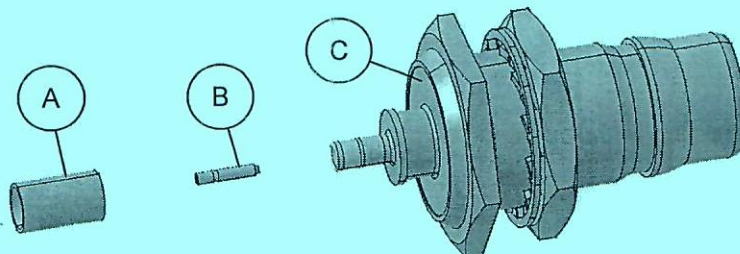




Connector type:	24_QN-50-2-3	Inner conductor contact:	Crimped (Cavity 1)
Suitable cables:	EF_316_D	Outer conductor contact:	Crimped (Cavity A)

Parts list connector:



Assembly steps:

Picture	Process	Feature / Check	Tools required
	Slide ferrule A onto cable. Prepare cable according to diagram.	Do not damage braid, dielectric and inner conductor of cable.	Stanley blade scissors
	Push contact B over inner conductor of cable and crimp.	Contact B flush to dielectric.	Crimp tool : Cavity 1 (red) 76 Z-0-2-1. For small crimp tool use insert 76 Z-0-2-51.
	Splay out braid and insert cable with contact B into body C until stop.	Ensure that braid lies above crimp neck.	
	Slide ferrule A over braid and crimp.	Crimp as close to connector body C as possible.	Crimp tool : Cavity A 76 Z-0-2-1. For small crimp tool use insert 76 Z-0-2-51.

The cable assembly of R.F. connectors can only be done by well trained assembly staff and suitable assembly equipment. Huber+Suhrner's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.

Revision	A
Date	19.05.05
Initiator	4726/Bom