



This part number complies with RoHS.

Notice: JYEBAO reserves the right to make modification deemed appropriate.

## JYE BAO CO., LTD. CABLE ASSEMBLY INSTRUCTION

SHV8100-0142	DATE	2014/09/01	REV	
31170100-0142	DAIL	2017/03/01		
A	В	С		
	0			
			I	
BODY CO	NTACT PIN	FERRUL	.E	
DIAGRAM	ASSEMBLY INSTRUCTION			
	Step 1: STRIP AS SHOWN.			
25.8 [1.016]	,			
17.9 [.705]				
4.2 [.165]				
		RRULE " C " OVER CABLE		DED OD
C B	Step 3: PUT PIN " B " ON CENTER CONDUCTOR AND SOLDER OR CRIMP IN " Y ".  (USE SQUARE 1.6mm/0.063inch SECTION OF INSERT-B			
	(USE SQL IF CRIMP		CTION OF INSE	RT-B
	Stan 4: LOOSEN	DDAIDING AND SLIDE GO	WINIECTOD " A "	IN DLACE
A	Step 4, LOOSEN	BRAIDING AND SLIDE CC	INNECTOR A	IN PLACE.
	Step 5: SLIDE FERRULE " C " TOWARDS THE CONNECTOR " A " AND CRIMP. (USE 5.5mm/0.217inch HEX SECTION OF INSERT-B)			
C A				
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APPROVED CHECKED		DRAWING	Albert	