

1. MATERIAL:

COUPLING NUT: STAINLESS STEEL

BODY, CONTACT, LOCK RING: BERYLLIUM COPPER

INSULATOR: PTFE

GASKET: SILICONE RUBBER

2. FINISH:

COUPLING NUT: PASSIVATED

BODY, CONTACT: GOLD OVER NICKEL PLATE,

50"µ MIN GOLD OVER 50"µ MIN NICKEL.

3. PCI P/N: 3152

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS **ANGLES**

.XX: ±.02[0.5] .XXX: ±.005[0.13] .XXXX: ±.0005[0.013]

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PROPRIETARY NOTE

DO NOT SCALE DRAWING

SHEET SCALE: 4.5:1



520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322

DESCRIPTION:

SSMA PLUG DIRECT SOLDER FOR STORM SF047 FLEX CABLE

DWG. NO.

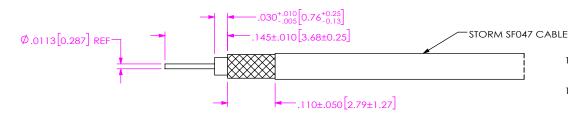
PRFS1-P-C-EE-047E-SD

BY: JOE Z

08/01/2020 | SHEET 1 OF 2

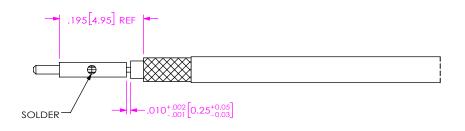
REVISION A

CABLE APPLICATION VIEWS



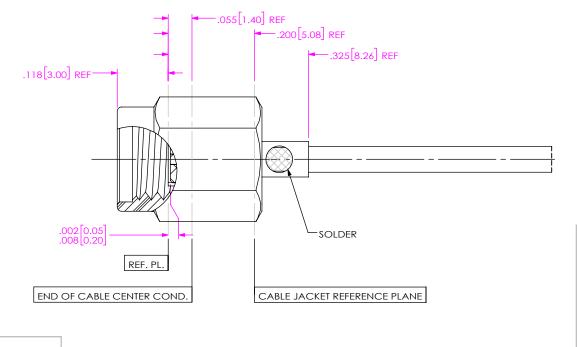
- 1A. STRIP CABLE JACKET FOR LENGTH INDICATED, AND PRE-TIN CABLE BRAID.
- 1B. TRIM CABLE TO EXPOSE DIELECTRIC CENTER CONDUCTOR & BRAID AS SHOWN.

IN-PROCESS VIEW 1



2. PRE-TIN CABLE CENTER CONDUCTOR AND SOLDER CONTACT TO CABLE WITH GAP INDICATED.

IN-PROCESS VIEW 2



- 3A. INSERT CABLE/ CONTACT INTO CONNECTOR BODY UNTIL SEATED AND SOLDER BRAID WHERE SHOWN.
- 3B. INSPECT CONTACT RECESSION USING APPROPRIATE GAGE. CONTACT TO BE .002/.008[0.05/ 0.20]SUB-FLUSH WITH REF. PL.

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IN-PROCESS VIEW 3

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