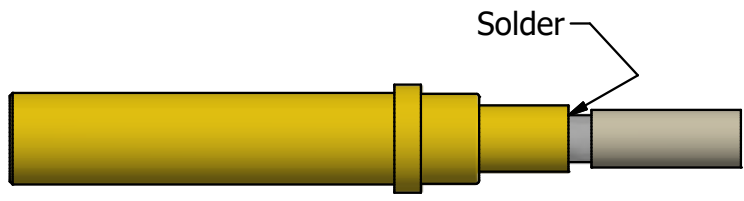
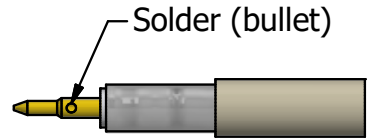
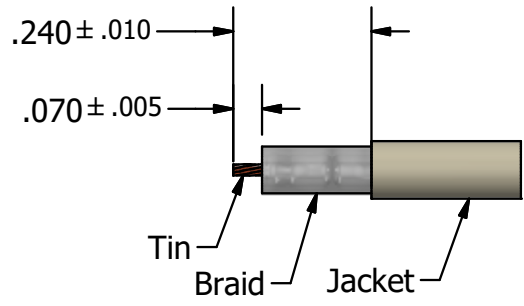


Step 1 (for Flex style cable only)
 Tin Dip the cable end into solder pot to a depth of $.250 \pm .010$, for a maximum of 3 seconds.

Step 2
 Trim cable to dimensions shown, ($.250 \pm .010$ dimension for jacketed cables only).

Step 3
 Install Spacer and Bullet onto above cable. Solder bullet to center conductor of cable. Clean solder joint.

Step 4
 Install cable into body until cable bottoms in body. Solder body to cable as shown. Clean solder joint.



CAD DRAWING - NO MANUAL REVISIONS
 filename:h-Palco-Phoenix\Palco_A-B-C_Sizes_11-26-2018.1dw

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MATERIAL:

<small>UNLESS OTHERWISE SPECIFIED, PHOENIX WORKMANSHIP STANDARDS APPLY. DIMENSIONS IN INCHES OR (METRIC). DO NOT SCALE PRINTS TOLERANCES ARE: FRACTIONS: ± 1/64 DECIMALS: .XX ± .01 .XXX ± .003 ANGLES: ± 1/2°</small>				APPROVALS		DATE		<i>The PHOENIX Company of Chicago, Inc.</i> 22 GREAT HILL RD., NAUGATUCK, CT 06770 WWW.PHOENIXOFCHICAGO.COM									
				DRAWN		SST						05/03/2019					
				CHECKED		R.M.B		05/03/2019		TITLE CABLE ASSEMBLY PROCEDURE FOR 168-1021-0670							
				QA													
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D		PER ECN 13332		04/09/2020		JEM		A		58167		168-1020-0670		D			
C		PER ECN 13309		5/3/2019		JEM											
B		PER ECN 13163		10/26/2018		JEM											
A		REL. PER ECN 12554		7/11/2017		RMB											
REV.		DESCRIPTION		DATE		APPR.		APPROVED		SCALE		F.S.R. #		SHEET 1 OF 1			
								R.M.B									